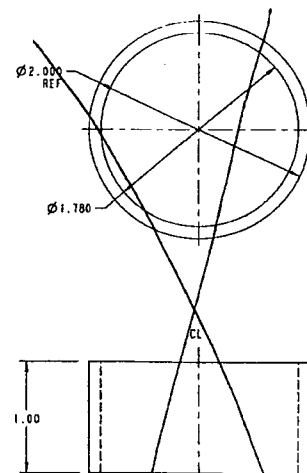
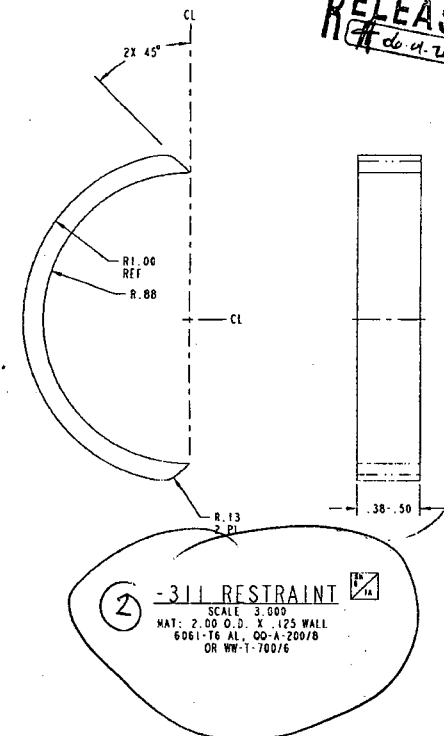
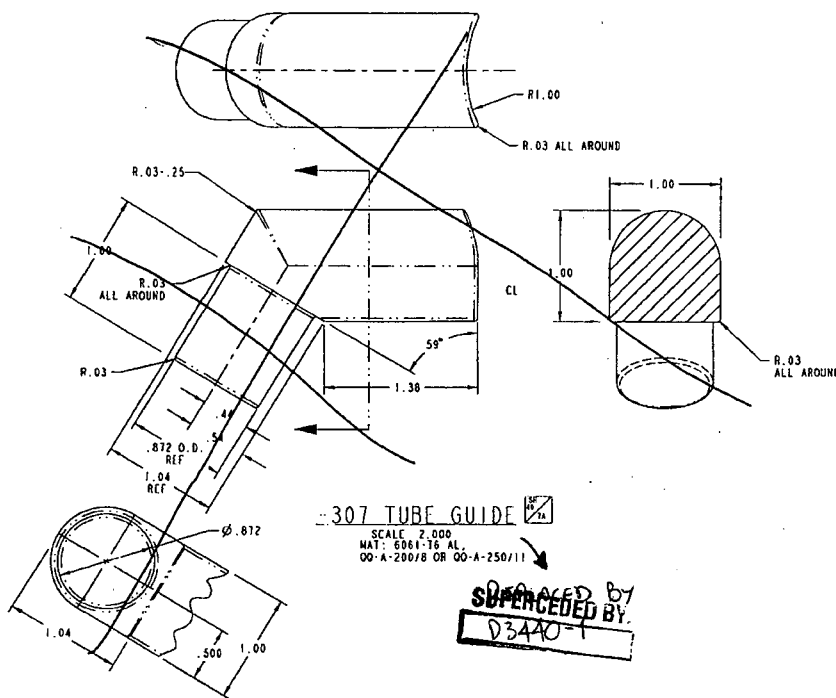


**RELEASED**  
# do it to



**-307 TUBE GUIDE**  
SCALE 2.000  
MAT: 6061-T6 AL  
QQ-A-200/B OR QQ-A-250/11

**SUPERCEDED BY**  
**D3440-1**



**SUPERCEDED BY**  
**D3440-1**  
**D3440-3**

**PREMIER AVIATION, INC.**  
3020 Aviation Parkway, Grand Prairie, Texas 75050  
PART CODE: 15047 NO. 804 057  
D3440-1 B67-43001  
SCALE: 1:1 SHEET 42 of 45

**ORIGINAL**

NO. 4101  
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 13/08/2008 10:55:23 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RESTRAINT  
 Job Number : 41211  
 Estimate Number : 13502  
 P.O. Number :  
 This Issue : 13/08/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001311  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.42  
 Previous Run : Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 15/09/2008 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By : JLD 08.8.13  
 Comment : est rev A new issue 08.07-24 DD verified: EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T200W0125

6061T6 RD TUBE 2.00 X.125W



Comment: Qty.: 0.0218 f(s)/Unit Total: 0.2184 f(s)

6061T6 RD TUBE 2.00 X.125W

batch:- M18300SAD 08/10/09

(10)

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut tube to length (0.500")

2- cut tube in aft as per dwg

3- grind ends as per dwg

4- deburr

SAD 08/10/09SAD 08/10/20

(10)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 08/10/20

(10)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat. Ewelding08/10/20

(10)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/21

Job Completion

MF 08-10-20